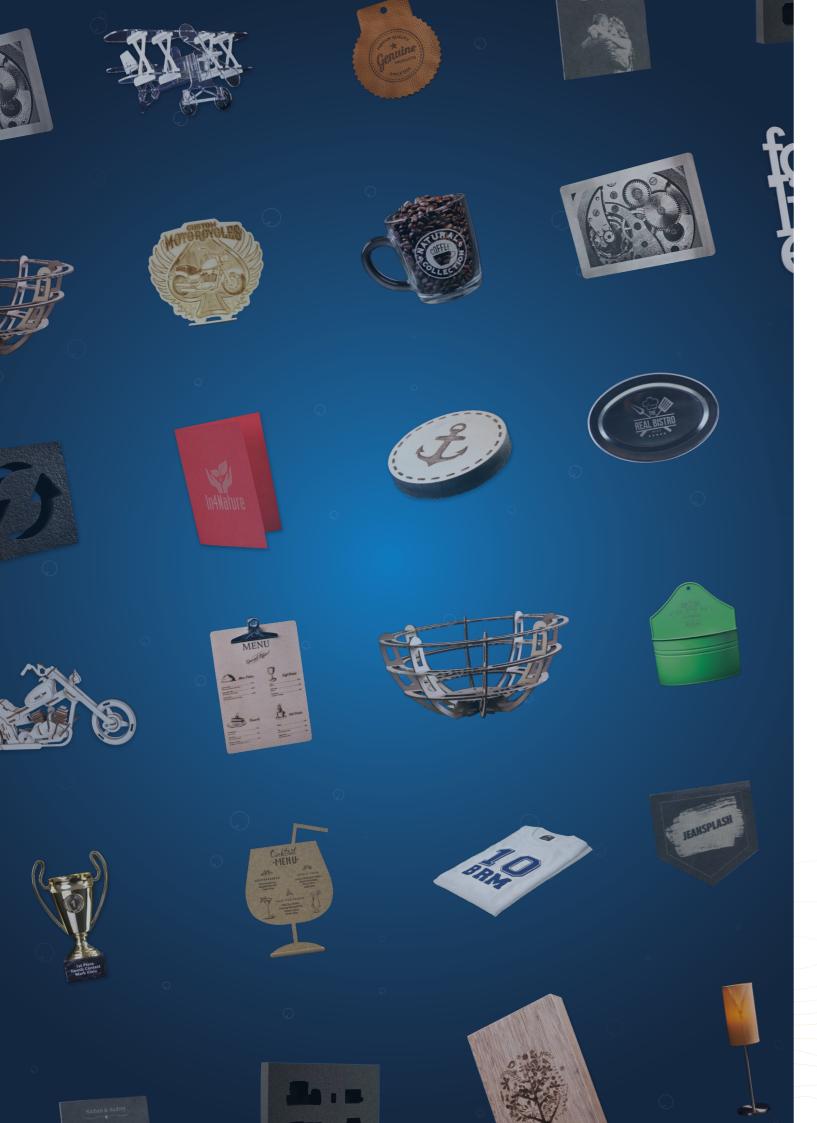


# Discover our laser machines!

BRM provides the best affordable laser machines for every industry.





## Time for a change!

And what a change... We are so proud to announce our BRM Pros! Machines illustrating our development as a company and highlighting what we stand for: making high-quality laser machines affordable. For creative entrepreneurs and entrepreneurial creatives.

With our very own uniquely designed product, we feel that we've strengthened our promise. Not to offer the cheapest machine on the market. But to offer quality. Pushing it further than we already have.

Our dreams are still of seeing these beautiful BRM lasers in workshops around the world. Helping create new interior designs, inspiring prototypes or other amazing products. Or serving as incredible learning tools for the brightest students in schools all over the world. The possibilities remain endless...

And we won't stop there. After 10 years of both steady growth, but certainly also some tougher times, we are confident that this just marks a new beginning.

A new foundation, from whereon we

can further develop and invest into our mission: to spark the world with the amazing versatility of our lasers!

Let us help you unlock your creative and entrepreneurial potential! That, in the end, is why we do what we do.

On behalf of Team BRM, Co-owners BRM Lasers

Eric Slotboom & Bram van Turnhout





## **Contents**



## Laser cutting and engraving



## **BRM Pro**

Time for a change! That's what we were looking for. 'How can we translate the lessons of installing thousands of laser machines in the field into an innovative BRM product?' Our very own design. A pro version of our BRM Originals. With the absolute best possible offer in our current market segment. That was the aim for the development of our BRM Pros.

Laser machines with a unique mechanical build, including fully renewed dust-free guiding rails, ensuring unprecedented stability.

Stability allowing us to integrate more powerful motors, increasing the working speed of the machines.

Win, win, win!

And not only have we evaluated the hardware side for optimizations. We've also chosen to implement LightBurn, an all-American software solution, which improves the user-friendliness of the Pros. All to ease the process of turning an idea and a drawing into the desired end result! By also standardising

an ultrasonic autofocus, softwarecontrolled air valve and timed exhaust shutdown, the usability has been further enhanced. Cutting your end products is now made even easier and more accurate.

All Pros come with a 2-year full warranty and software updates. And last but not least: these machines are equipped with Siemens safety components. Complying with the highest safety standards and rated laser class 1. The ultimate offer, doing us proud. Our Pros!



### **Technical information**

Within our Pro series we offer 4 models. The Pro 600, Pro 900, Pro 1300 and Pro 1600. Machines in different sizes and with varying power sources. All suited for both production work and creative prototyping, with similar top accuracy across the entire range.





Model	PRO 600	PRO 900
Work area WxDxH	600 × 400 × 200 mm	900 × 600 × 200 mm
Maximum table load	200 kg	200 kg
Size WxDxH	1600 × 1000 × 1200 mm	1750 × 1200 × 1200 mm
Weight	450 kg	550 kg
Electrical load	2× 230 VAC, 50 Hz, max	. 2,3 kW
Possible connections	USB-cable and netw	vork
Climate	17-23°C, 50-60%	6
Laser class	Laser class 1	
Air supply	Air supply unit with software-controlled valve per layer	
Autofocus	Ultrasonic autofocus	
Red pointer	Added to the laser beam's path	
Turn-off delay	Timed exhaust shutdown controlle	ed by the machine
Maximum speed	1500 mm/s X-axis, 800 mm/s Y-axis,	
	60 mm/s maximum recommende	d cutting speed*
Maximum acceleration	20.000 mm/s² X-axis, 4000 mm/s² Y-axis	
Accuracy	0,1 mm cutting, 420 dpi engraving*	
Laser power	75-80 W	90-100 W
Optimal power load	12-85%	
Life expectancy	≥ 10.000 hours at optimal power load	
Maximum cutting capabilities	10 mm acrylic,	15 mm acrylic,
(at optimal power load)	5 mm MDF	6 mm MDF
Included optics	50,8 mm and 101,6 mm	

machine as optimally as possible: A water chiller, air pump, autofocus, red pointer, software-controlled air valve, timed exhaust shutdown, non-filtering fume extractor, honeycomb and slat table, LightBurn software, maintenance set, our manual and two lenses.

Every Pro is delivered with our BRM quality checklist and includes all the components needed to get started and use the

We will guide you! With every installation, you get a training on operating and maintaining the machine by a certified BRM mechanic. And if you really want to outperform the competition we can arrange professional application training with BRM certified instructors to gain knowledge of all the different ways that you can profit from your BRM Pro laser.



PRO 1300



ultrasonic autofocus

PRO 1600

2× 230 VAC. 50 Hz. max	. 2.3 kW
650 kg	750 kg
2000 × 1500 × 1200 mm	2200 × 1600 × 1200 mm
200 kg	200 kg
1300 × 900 × 200 mm	1600 × 1000 × 200 mm



17-23°C, 50-60%

Laser class 1 Air supply unit with software-controlled valve per layer

Ultrasonic autofocus

Added to the laser beam's path

Timed exhaust shutdown controlled by the machine

1500 mm/s X-axis, 800 mm/s Y-axis,

60 mm/s maximum recommended cutting speed\*

20.000 mm/s<sup>2</sup> X-axis, 4000 mm/s<sup>2</sup> Y-axis

0,1 mm cutting, 420 dpi engraving\* 90-100 W / 130-150 W

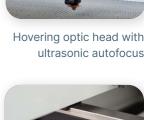
12-85%

≥ 10.000 hours at optimal power load

90-100 W: 15 mm acrylic, 6 mm MDF

130-150 W: 20 mm acrylic, 8 mm MDF

50,8 mm and 101,6 mm



Dust-free guiding rails



Siemens safety components



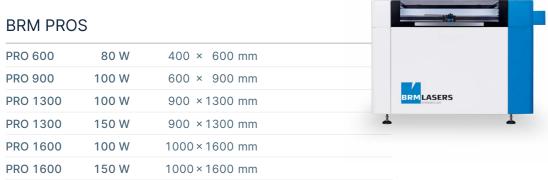
Fully functional LightBurn CAD/CAM software included\*\*

The accuracy of all results depends on the chosen material and the combination of speed and power. After extensive testing, we deliberately choose these attainable values, which we stand behind 100%.

<sup>1.</sup> Will run on Windows 7.0 or later, 32 or 64 bit, MacOS 10.11 or later, or 64 bit Linux.

<sup>2.</sup> Can be used to send instructions to several machines from one single workstation.

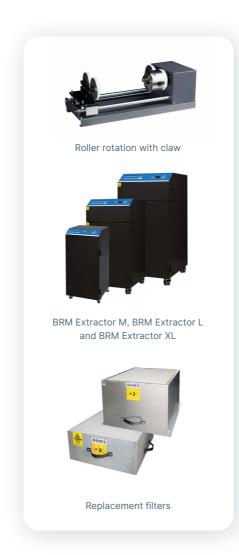
## **Machine configuration**





#### Extras

	Roller rotation with	T Clave
Filtration	BRM Extractor M	
	Suitable for	Replacement filters*:
	PRO 600 and	Pre filter
	PRO 900	Combi filter
	BRM Extractor L	
	Suitable for	Replacement filters*:
	PRO 1300	Pre filter
		Combi filter
	BRM Extractor XL	
	BRM Extractor XL Suitable for	Replacement filters*:
		Replacement filters*: Pre filter
	Suitable for	
	Suitable for	Pre filter





#### Popular materials

- Acrylics
- **⊘** Wood
- Coated metals

- = Can be processed with our machines.
- Needs laser spray to get a distinctive visible marking effect.
- = Contains toxics and can't be processed with our machines.

Solutions for creators and producers

Visit our website for the entire list of processable materials and videos showing how they are being processed by our laser machines! **brmlasers.com** 

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<sup>\*=</sup> After a period of time, the filters have to be replaced. This depends on the work amount and materials used.

<sup>\*\*=</sup> An additional lens shaft is required.

## Laser cutting and engraving



## **BRM Slim**



'How are we going to counter the massive influx of cheap, unsafe Chinese machines?' That was the challenge we needed to address. With the alarming signs from the market clearly indicating importers are increasingly supplying unsafe and unreliable machines, we truly felt something had to be done.

We decided to develop the best possible base product in the market. A series of lasers suited for a smaller budget, yet with the most optimal European safety standards.

Eliminating the risk of needing to

purchase a laser that could possibly be unsafe. Rated the highest safety standard: laser class 1. Along with a 2-year full warranty and software updates, this is a unique offer in the market. Not our own design, but the strongest basic machine. Further developed from our ten-year experience. Machines provided with quality base components, ensuring safe and consistent machine operation.

Every BRM Slim is upgradable with extras. A BRM extractor for optimal fume filtration.

Or an ultrasonic autofocus, softwarecontrolled air valve or timed exhaust shutdown. Making these machines trustworthy partners to be used in various schools, in fab labs and for start-ups in maker industries.

Not the cheapest, but the best possible offer on the lower end of the market. A machine that meets all European standards, both in safety and quality, ensuring full reliability.

A solid and reliable choice.



### **Technical information**

Within our Slim series we offer 4 models. The Slim 600, Slim 900, Slim 1300 and Slim 1600. Machines in different sizes and with varying power sources. All suited for both production work and creative prototyping, with similar accuracy across the entire range.





Model	SLIM 600	SLIM 900		
Work area WxDxH	600 × 400 × 180 mm	900 × 600 × 180 mm		
Maximum table load	80 kg	80 kg		
Size WxDxH	1600 × 960 × 1320 mm	1600 × 1200 × 1320 mm		
Weight	350 kg	450 kg		
Electrical load	2× 230 VAC, 5	50 Hz, max. 2,3 kW		
Possible connections	USB-cabl	e and network		
Climate	17-239	17-23°C, 50-60%		
Laser class	Lase	Laser class 1		
Red pointer	Added to the laser beam's path			
Maximum speed	800 mm/s X-axis, 600 mm/s Y-axis,			
	40 mm/s maximum red	40 mm/s maximum recommended cutting speed*		
Maximum acceleration	15.000 mm/s <sup>2</sup> X-axis, 2000 mm/s <sup>2</sup> Y-axis			
Accuracy	0,1 mm cutting, 420 dpi engraving*			
Laser power	75-80 W	90-100 W		
Maximum cutting capabilities	10 mm acrylic,	15 mm acrylic,		
(at optimal power load)	5 mm MDF	6 mm MDF		
Optimal power load	1:	12-85%		
Life expectancy	≥ 10.000 hours a	≥ 10.000 hours at optimal power load		
Included optics	50,8 mm			

Every Slim is delivered with our BRM quality checklist and includes all the components needed to get started with the machine: A water chiller, air pump, red pointer, non-filtering fume extractor, honeycomb table, LightBurn software, maintenance set, our manual and one lens.

We will guide you! With every installation, you get a training on operating and maintaining the machine by a certified BRM mechanic. And if you really want to outperform the competition we can arrange professional application training with BRM certified instructors to gain knowledge of all the different ways that you can profit from your BRM Slim laser.



**SLIM 1300** 

80 kg

550 kg

1300 × 900 × 180 mm

2000 × 1500 × 1320 mm

50,8 mm



1300	SLIM 1600
900 × 180 mm	1600 × 1000 × 180 mm
	80 kg
1500 × 1320 mm	2200 × 1600 × 1320 mm
	650 kg
2× 230 VAC, 50 Hz, max	c. 2,3 kW
USB-cable and netv	vork
17-23°C, 50-60%	6
Laser class 1	
Added to the laser bear	n's path
800 mm/s X-axis, 600 mm	n/s Y-axis,
40 mm/s maximum recommende	ed cutting speed*
15.000 mm/s <sup>2</sup> X-axis, 2000 r	nm/s² Y-axis
0,1 mm cutting, 420 dpi e	ngraving*
90-100 W / 130-150	0 W
90-100 W: 15 mm acrylic, 6	6 mm MDF
130-150 W: 20 mm acrylic,	8 mm MDF
12-85%	
≥ 10.000 hours at optimal	power load



Hovering optic head



Siemens safety components



Fully functional LightBurn CAD/CAM software included\*\*

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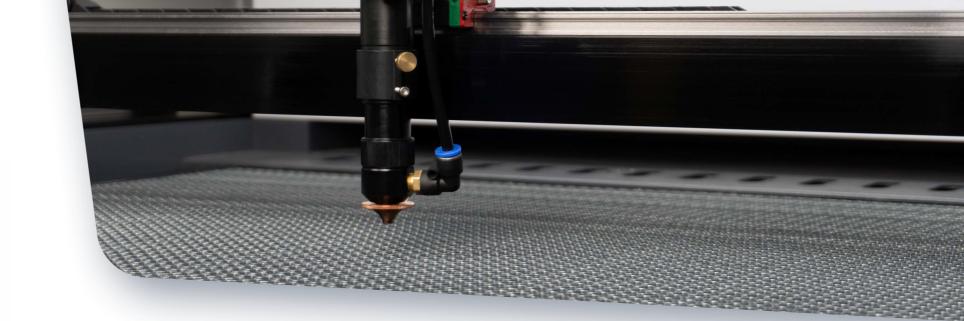
The accuracy of all results depends on the chosen material and the combination of speed and power. After extensive testing, we deliberately choose these attainable values, which we stand behind 100%.

<sup>1.</sup> Will run on Windows 7.0 or later, 32 or 64 bit, MacOS 10.11 or later, or 64 bit Linux.

<sup>2.</sup> Can be used to send instructions to several machines from one single workstation.

## **Machine configuration**





#### Extras

Rotation unit
Air supply
Software-controlled air valve

Ultrasonic autofocus
Turn-off delay
Slat table
SLIM 900
SLIM 1300
SLIM 1600
SLIM 1600

#### Filtration

Suitable for Replacement filters\*:

SLIM 600 and Pre filter

SLIM 900 Combi filter

#### BRM Extractor L

BRM Extractor M

Suitable for Replacement filters\*:

SLIM 1300 Pre filter

Combi filter

#### **BRM Extractor XL**

Suitable for Replacement filters\*:

SLIM 1600 Pre filter

Combi filter

#### Optics\*\*

63,5 mm 101,6 mm



Processable materials	Cutting	Engraving
Metal (blanc)		•
Coated metals (paint, anodised)		•
Felt and foam	•	•
Glass and mirror		• / •
Wood	•	•
Cardboard and hardboard	•	•
Ceramics and porcelain		• / •
Cork	•	•
Leather	•	•
MDF	•	•
Multiplex	•	•
Natural stone, granite and marble		• / •
Gaskets	•	
Paper	•	•
Textile	•	•
Trespa		•

Synthetics	Cutting	Engraving
Acrylics, plexiglass, PMMA	•	•
Polyester	•	
Polypropylene	•	•
Polysterene	•	
PVC and PVC-containing synthetics	•	•
And many more!		

#### **Popular materials**

- Acrylics
- **⊘** Wood
- Coated metals

- = Can be processed with our machines.
- Needs laser spray to get a distinctive visible marking effect.
- Contains toxics and can't be processed with our machines.

Visit our website for the entire list of processable materials and videos showing how they are being processed by our laser machines! **brmlasers.com** 

<sup>\*=</sup> After a period of time, the filters have to be replaced. This depends on the work amount and materials used.

<sup>\*\*=</sup> An additional lens shaft is required.

## Laser cutting and engraving



## **BRM Open Bed**



Experience shows that an enclosed laser meets the needs of most of our new BRM clients. To create their first items and start production. To get to know the technology. But then...

Once production takes off and the machine starts working overtime, we often receive the request on how to expand. Expand into a second machine or a machine that can handle larger sheet material. And that is where our Open Beds come into play. By - literally - having an open

bed these machines are capable of processing large plastic, MDF or multiplex sheets. Bearings ensure easy loading and unloading of the material, making these lasers perfectly suited for interior designers, large acrylic processors and signmakers.

The laser source moves along the entire work area on a mobile axis.

This ensures stable results, despite the large size of the worktable.

Guaranteeing the sharpest engravings and flawless cutting lines.

By default, all Open Beds come with a 2-year full warranty and software updates. Several extras are available.

Upgrades clearly adding value for certain applications. Such as a top extraction unit for frequent engravers. Or the software-controlled air valve when primarily working with soot-forming materials.

These options ensure enhanced operator comfort and improved end results.

This makes our Open Bed laser the ideal machine to increase and enlarge production capacity.



### **Technical information**

Within our Open Bed series we offer 2 models. The Open Bed 2500 and Open Bed 3000. Machines in different sizes and with varying power sources. Incredibly suited for larger sheet material processing, with top accuracy for both models.





Model	OPEN BED 2500	OPEN BED 3000
Work area WxDxH	1300 × 2500 × 30 mm	1500 × 3000 × 30 mm
Size WxDxH	1890 × 3460 × 1150 mm	2090 × 4260 × 1150 mm
Weight	1200 kg	1600 kg
Electrical load	90-100 W: 230 VAC, 50 Hz, 2,3	kW (incl. accessories 3,2 kW)
	130-150 W: 230 VAC, 50 Hz, 2,5	kW (incl. accessories 3,4 kW)
Possible connections	USB-cable, USB-	stick, network
Climate	17-23°C, 5	50-60%
Laser class	Laser cla	ass 4
Maximum speed	600 mm/s X-axis, 2	00 mm/s Y-axis,
	25 mm/s maximum recomi	mended cutting speed*
Maximum acceleration	4000 mm/s <sup>2</sup> X-axis,	500 mm/s² Y-axis
Accuracy	0,1 mm cutting, 420	) dpi engraving*
Laser power	90-100 W / 1	30-150 W
Maximum cutting capabilities	90-100 W: 15 mm ad	crylic, 6 mm MDF
(at optimal power load)	130-150 W: 20 mm a	crylic, 8 mm MDF
Optimal power load	12-85	5%
Life expectancy	≥ 6000 hours at op	timal power load
Included optics	63,5 mm and	101,6 mm

Every Open Bed is delivered with our BRM quality checklist and includes all the components needed to get your production going: A water chiller, air pump, two non-filtering fume extractors, LightBurn software, maintenance set, our manual and two lenses.

We will guide you! With every installation, you get a training on operating and maintaining the machine by a certified BRM mechanic. And if you really want to outperform the competition we can arrange professional application training with BRM certified instructors to gain knowledge of all the different ways that you can profit from your BRM Open Bed laser.



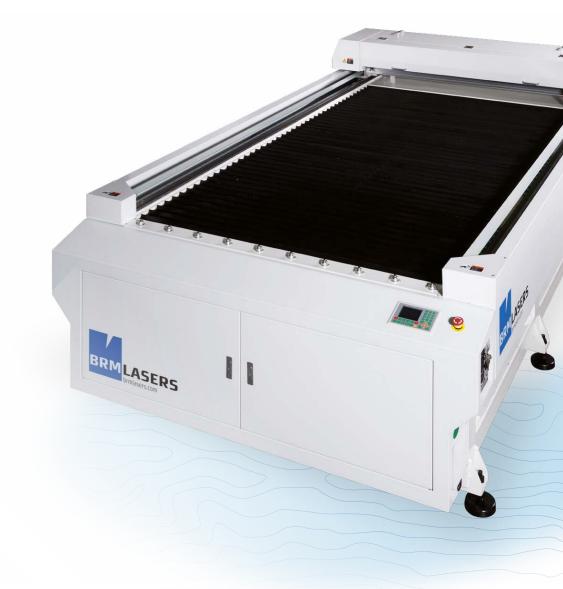
Hovering optic head



Transfer bearings



Fully functional LightBurn CAD/CAM software included\*\*



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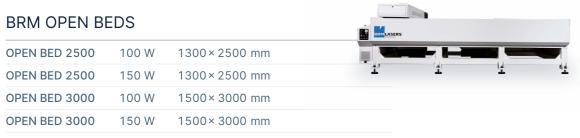
<sup>\*=</sup> The accuracy of all results depends on the chosen material and the combination of speed and power.

After extensive testing, we deliberately choose these attainable values, which we stand behind 100%.

<sup>\*\*= 1.</sup> Will run on Windows 7.0 or later, 32 or 64 bit, MacOS 10.11 or later, or 64 bit Linux.

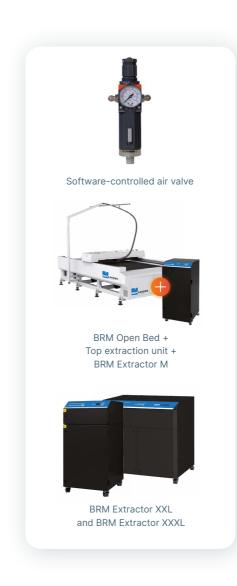
<sup>2.</sup> Can be used to send instructions to several machines from one single workstation.

## **Machine configuration**



#### Extras

ıpply	Software-controlled a	air valve
exhaust	Top extraction unit	
		Top extraction unit requires
		one of these two:
		Fume extractor
		BRM ExtractoM +
	Suitable for OPEN BED 2500	Replacement filters*: Pre filter
		Combi filter
	BRM Extractor XXXL	
	DRIVI EXITACIOI AAAL	
	Suitable for	Replacement filters*:
	OPEN BED 3000	Pre filters (2 pcs.)
	OF LIN BLD 3000	1 TC TiltC13 (2 pc3.)



Processable materials	Cutting	Engraving
Metal (blanc)		•
Coated metals (paint, anodised)		•
Felt and foam	•	•
Glass and mirror		• / •
Wood	•	•
Cardboard and hardboard	•	•
Ceramics and porcelain		• / •
Cork	•	•
Leather	•	•
MDF	•	•
Multiplex	•	•
Natural stone, granite and marble		• / •
Gaskets	•	
Paper	•	•
Textile	•	•
Trespa		•
Synthetics	Cutting	Engraving
Acrylics, plexiglass, PMMA	•	•
Polyester	•	
Polypropylene	•	•
Polysterene	•	
PVC and PVC-containing synthetics	•	•
And many more!		

#### Popular materials

- Acrylics
- **⊘** Wood
- Coated metals

- = Can be processed with our machines.
- Needs laser spray to get a distinctive visible marking effect.
- Contains toxics and can't be processed with our machines.

Visit our website for the entire list of processable materials and videos showing how they are being processed by our laser machines! **brmlasers.com** 

brmlasers.com



#### **Advice**

With our extensive network of dealers we are able to offer you fast, personal and accurate advice in terms of the suitability of our lasermachines for your application. Get in touch with us to be informed about our machinery, to have your materials tested or to make an appointment for a demonstration in one of our showrooms.

#### **Warranty**

We offer a full two year warranty on our machines based on thorough testing and quality control of all the parts used in assembly. From the motors to the safety-switches and laser sources: Everything gets continuously reviewed on quality so that we can offer these extensive warranty conditions to our clients.

#### **Support**

All our technicians and dealers get trained in-house so that throughout our entire team we can offer fast and optimal support. Whether through our support portal, by phone, by e-mail or on-site, it's essential for us to support our clients in a fast and competent way in every aspect related to our machines.



